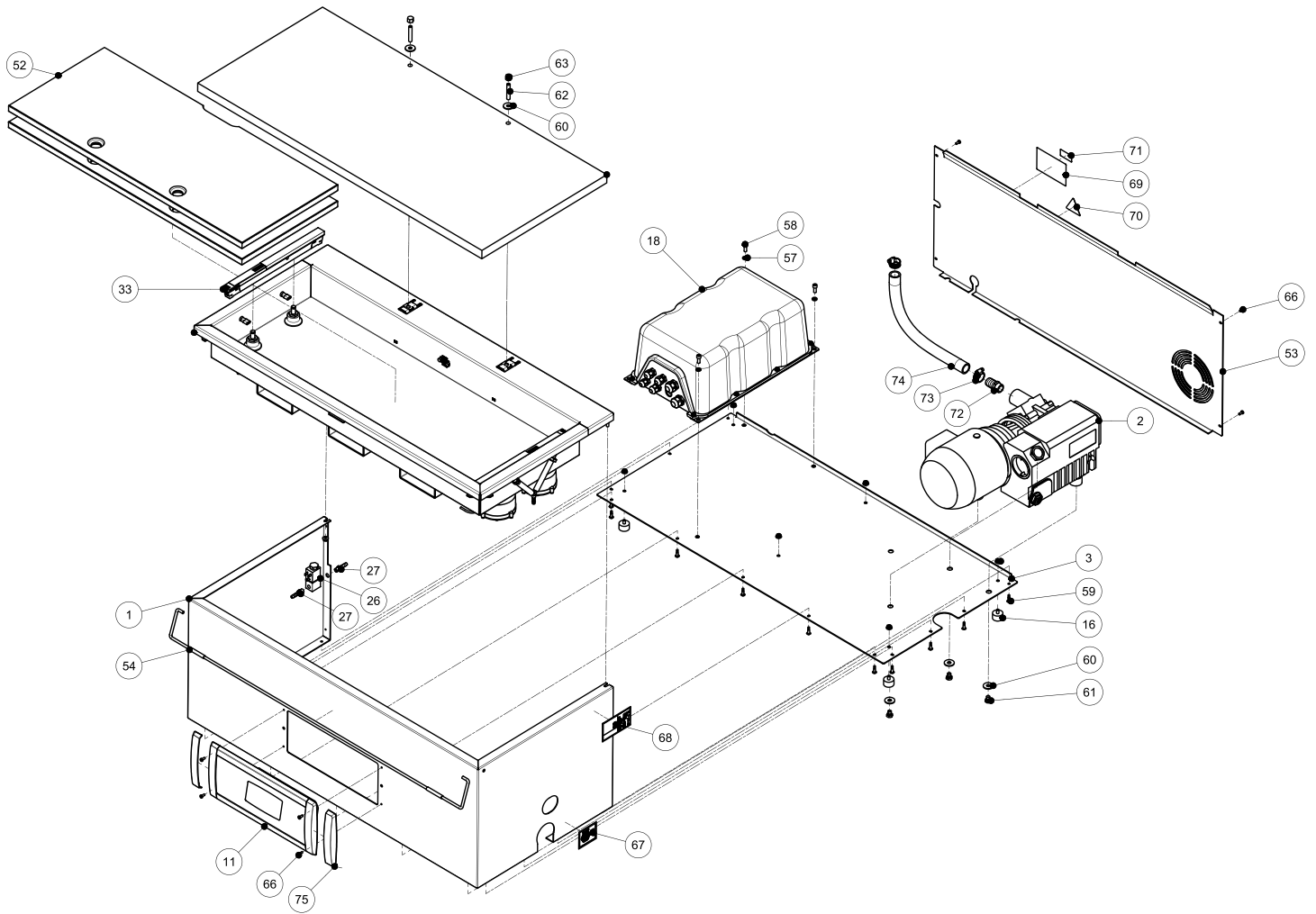


Parts Breakdown

Model VP-NL-0050-SN 59014

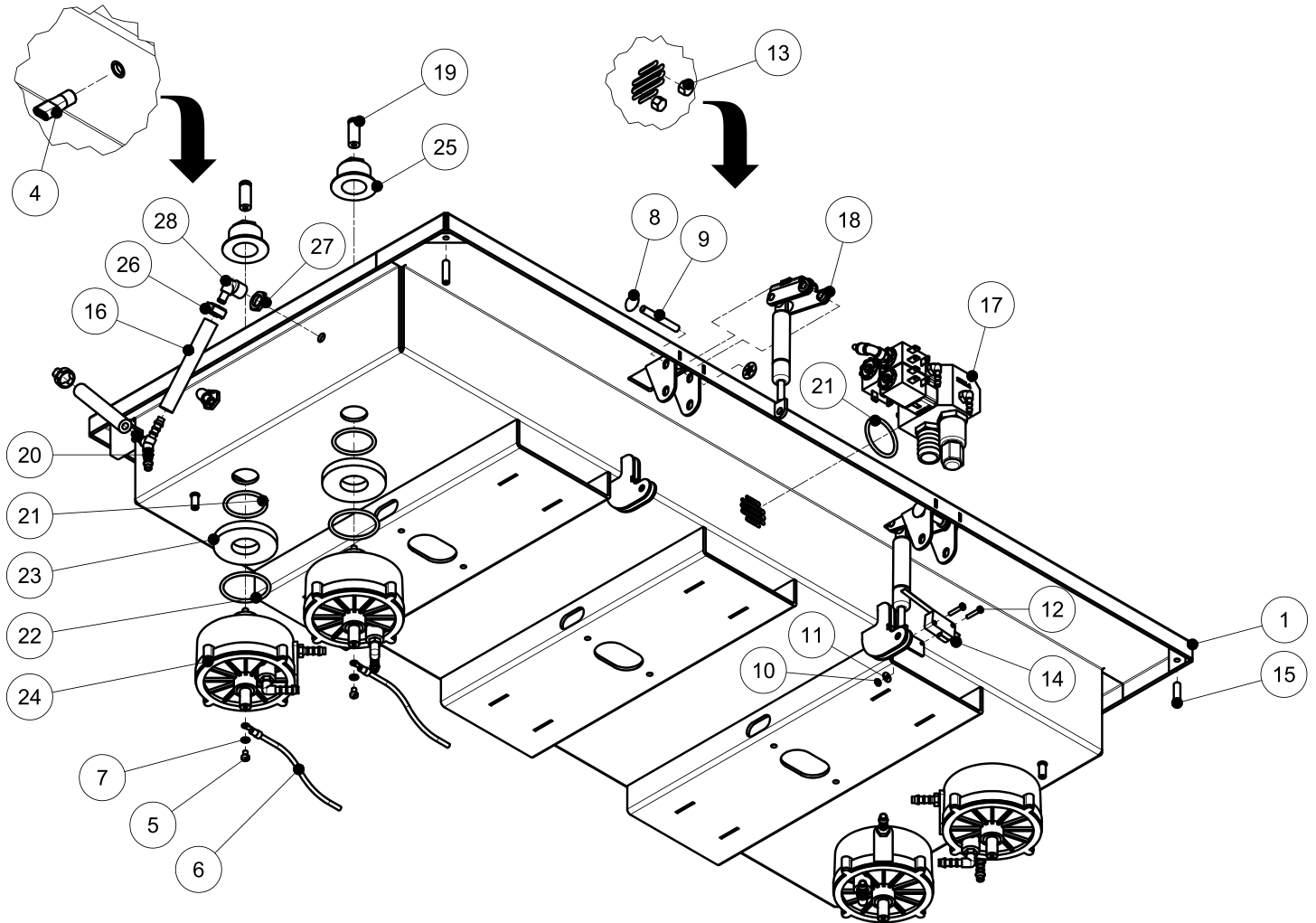
Overall



Parts Breakdown

Model VP-NL-0050-SN 59014

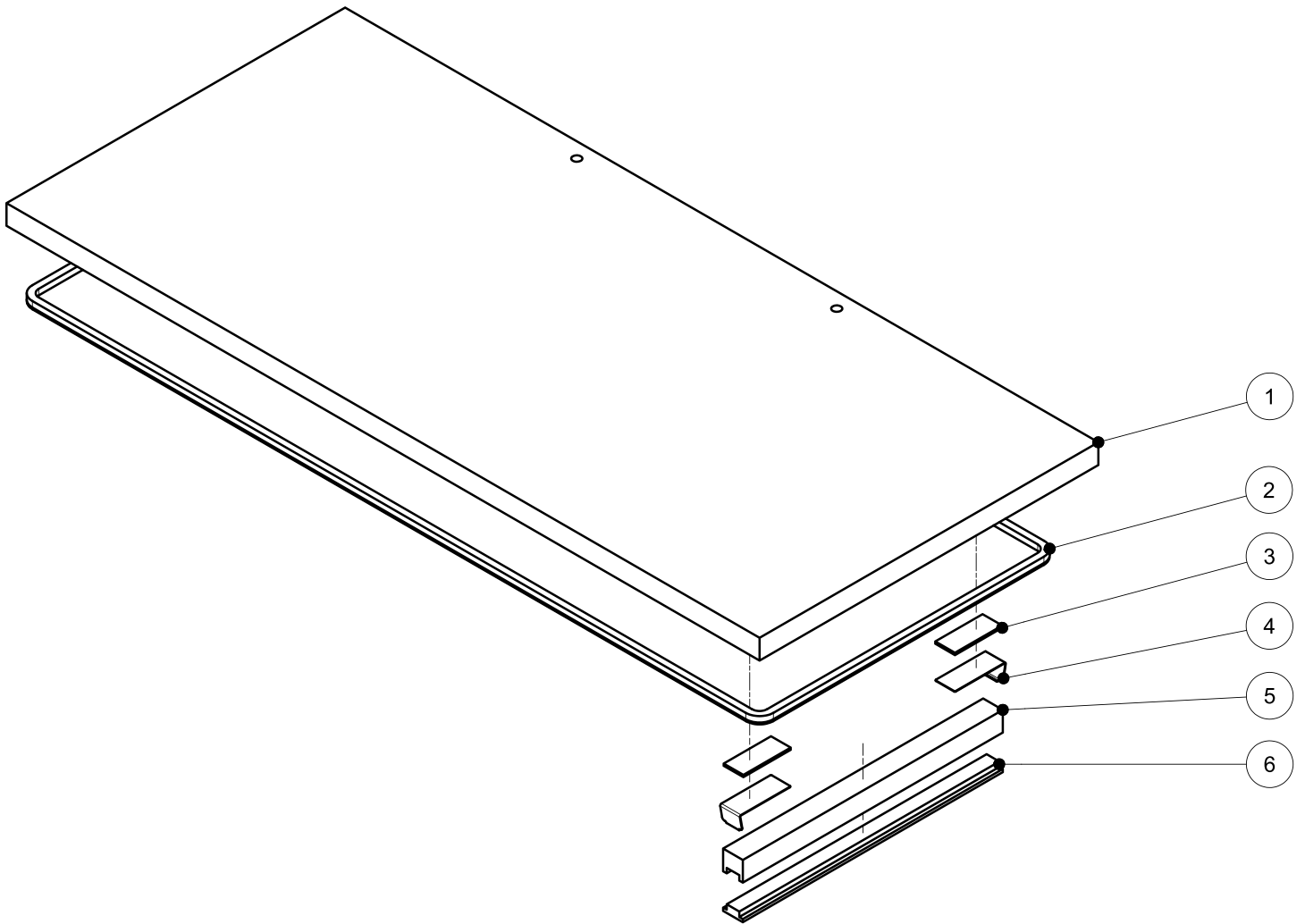
Vacuum Chamber



Parts Breakdown

Model *VP-NL-0050-SN* 59014

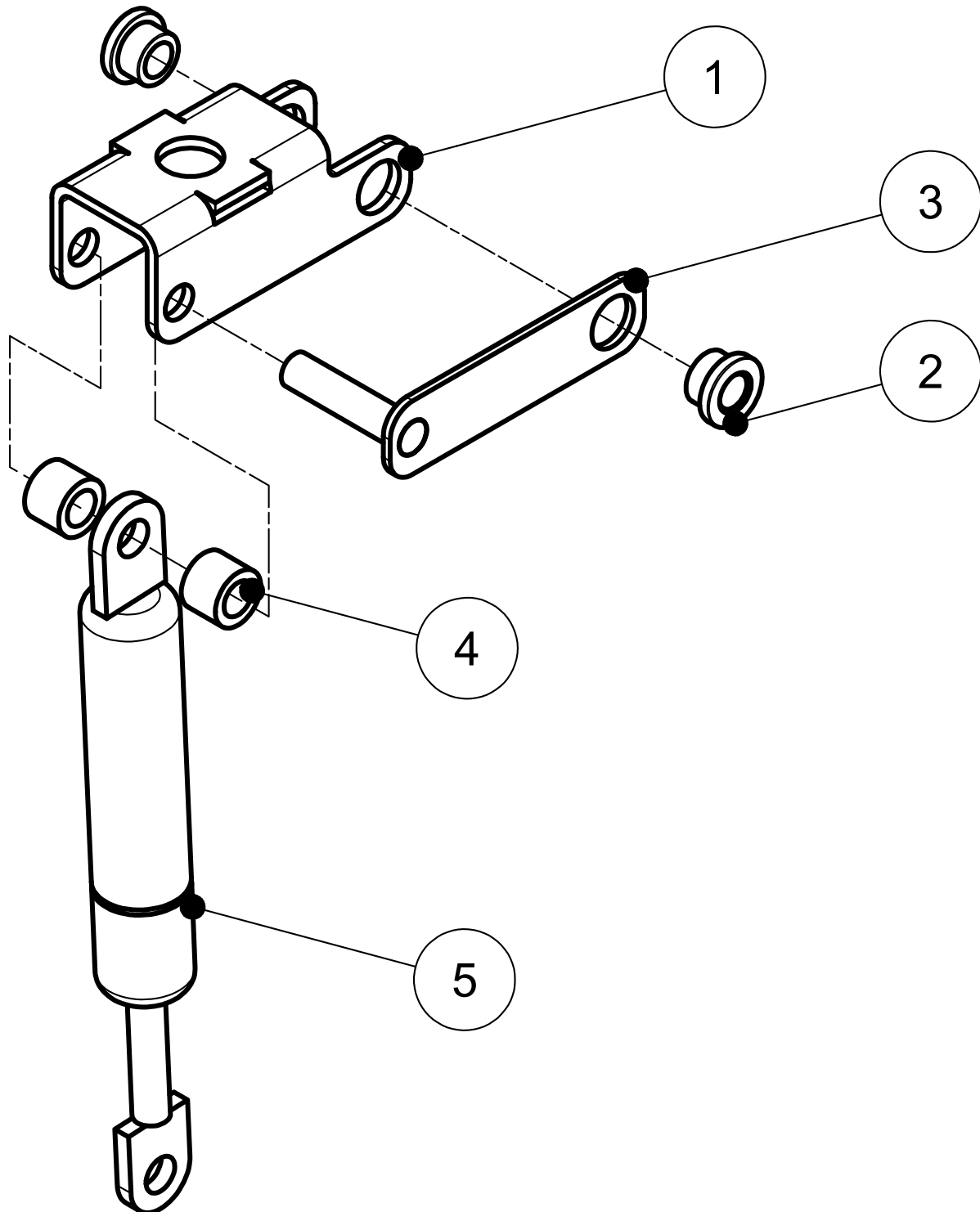
Seal Lid



Parts Breakdown

Model VP-NL-0050-SN 59014

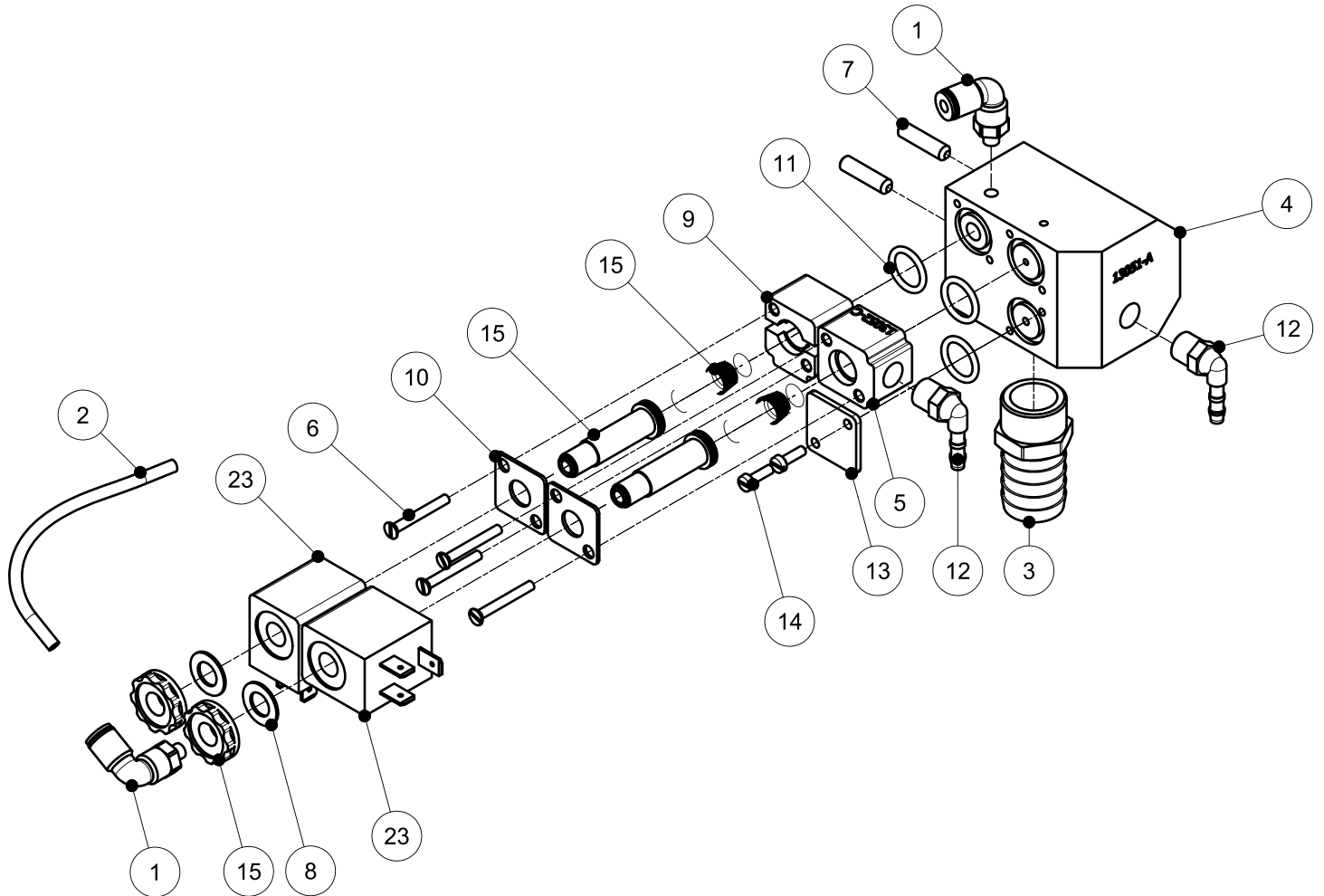
Hinge



Parts Breakdown

Model VP-NL-0050-SN 59014

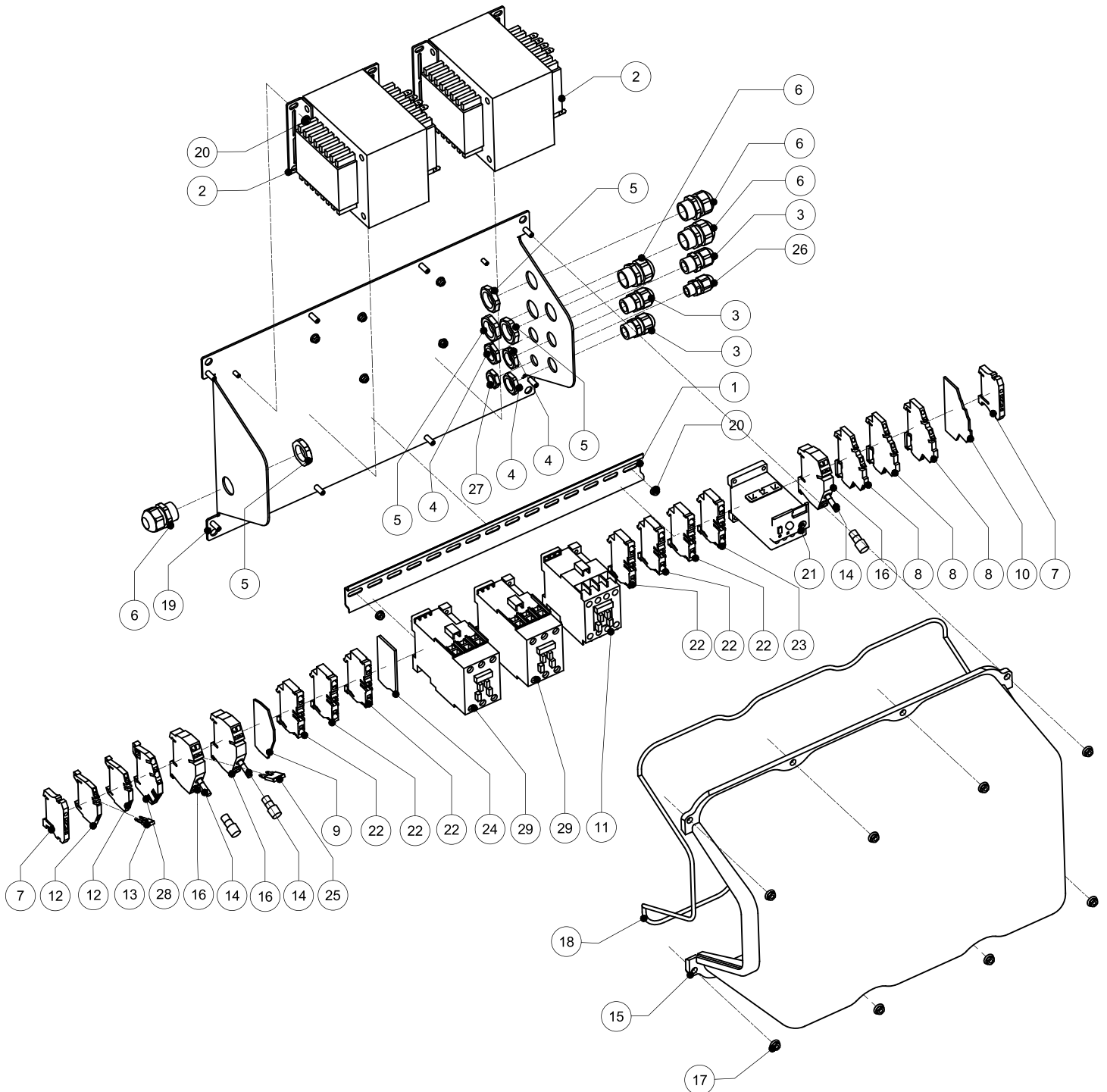
Air Valve



Parts Breakdown

Model VP-NL-0050-SN 59014

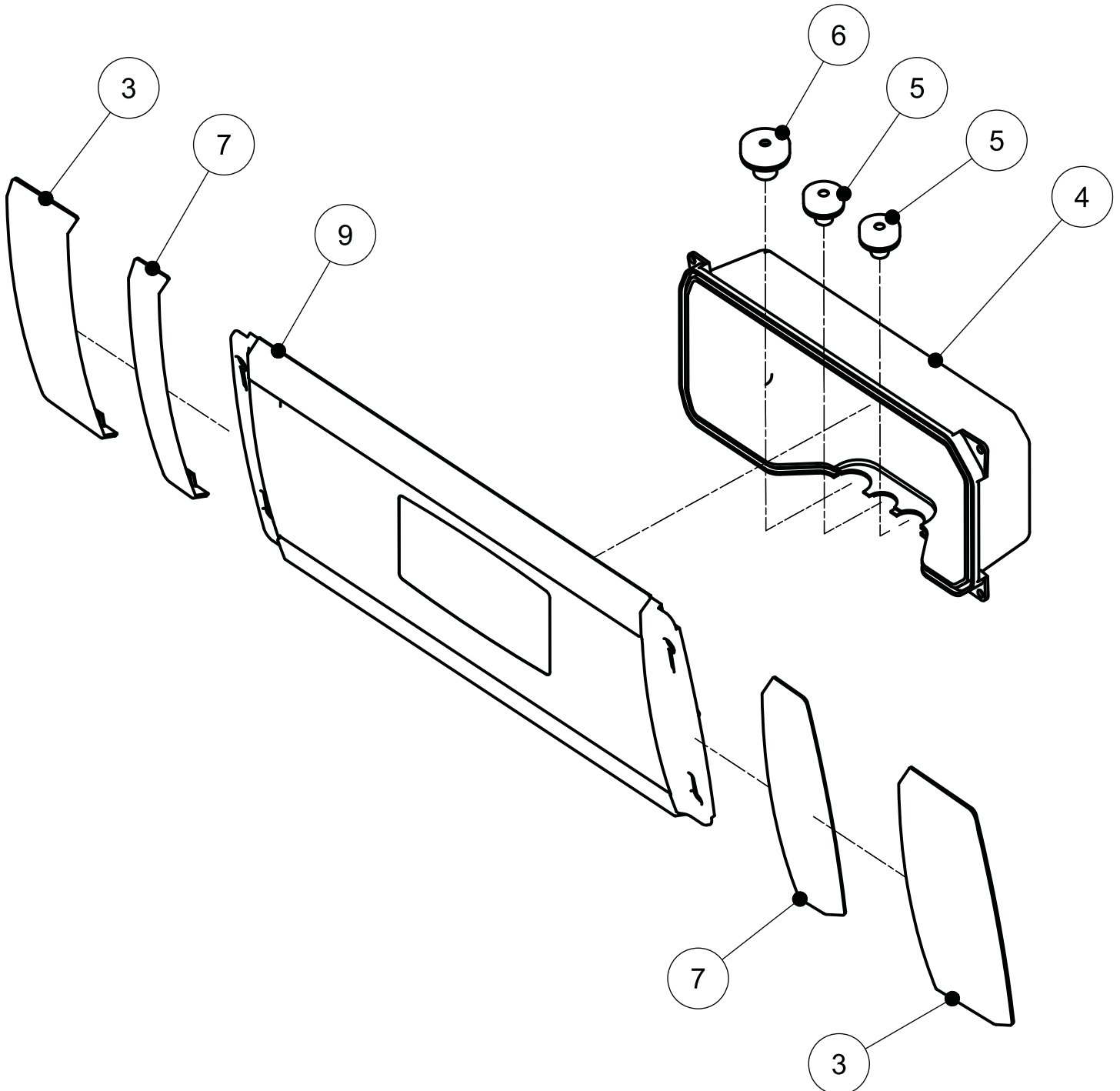
Switch Box



Parts Breakdown

Model VP-NL-0050-SN 59014

Control Panel



Parts Breakdown

Model VP-NL-0050-SN 59014

Overall

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
65864	Omkastig T5 for 59014	1	65870	Dekselsluiting E-163 for 59014	54	27789	Slott.Rais.Counter.Head Screw M4x10 DIN7985 A2 for 59014	66
AI921	21m3 Vacuum Pump for 59014	2	65846	Elma Afdeknop 040-3020 Zwart for 59014	56	27796	Sticker Oil for 59014	67
65865	Bodemplaat T5 for 59014	3	27824	Castle Washer M6 for 59014	57	27794	Sticker Machinetype for 59014	68
AI879	Control Panel Small-PCB 1-Program for 59014	11	65792	M6x16 Cylinder Head Cap Screw DIN 912 for 59014	58	35224	Sticker 98x65 Yellow for 59014	69
65834	Vibration Absorber D=25 H=17 M6x10 for 59014	16	65836	Hucknagel Magna-Lok MGLP-B6-4 for 59014	59	27795	Sticker Tension Triangle for 59014	70
62719	Switchbox Model-I SC-DC for 59014	18	35219	Flat Washer M8 D9021 A2 for 59014	60	35223	Sticker 19x38 Yellow for 59014	71
35285	Valve 2/2 MA-222-003-P27-SAH 24 for 59014	26	35220	Hexagon Screw M8x10 DIN933 A2 for 59014	61	65748	Slangpilaar G1-2x19mm BU for 59014	72
35207	Brass Hose Coupling 1/8x6 Ext. for 59014	27	65750	M8x45 Hexagon Socket Set Screw DIN 916 for 59014	62	27835	Hose Clip ABA 15-24mm for 59014	73
65842	Sealbak DS-3-320 for 59014	33	65751	M8 Hexagon Cap Nut DIN 917 for 59014	63	15832	PVC Suctionhose HNA-20x3.4mm for 59014	74
65868	Inlegplaat M3/T5-KK for 59014	52	30005	Hexagon Screw M6x12 DIN933 A2 for 59014	64	65740	Cap Small Holder 04-Control for 59014	75
65869	Achterwand T5 for 59014	53	65749	M6 Hex Nut Din 985 for 59014	65			

Vacuum Chamber

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI922	Vacuumbak T5 / S50 for 59014	1	65772	M3 Washer DIN 9021 for 59014	11	27381	O-Ring 34x3mm for 59014	21
AI923	Blindstop 1/8" Bu Zesk MS-VN for 59014	2	AI850	M3x16 Cross Recessed Raised Cheese Head Screws - DIN 7985 for 59014	12	27832	O-Ring 40x3mm for 59014	22
35431	Sealing Washer 0251796/0251797 for 59014	3	AI846	M5 Hexagon Cap Nut DIN 917 for 59014	13	65774	Distance Ring 8mm for Seal Cilinder 90mm for 59014	23
35202	Gasnozzle STST 1/8 for 59014	4	15775	Micro Switch MV3003L for 59014	14	65764	Sealcylinder 90mm Trough Shaft Assemb. for 59014	24
27830	Slotted Cheese Head Screw M4x6 A2 DIN84 for 59014	5	27788	Adj.Screw/Soc.Head M6x25 DIN916 A2 for 59014	15	27799	Plastic Nut M24 for 59014	25
65775	Sealsnoer C1 for 59014	6	27837	Hose (O2) Drago 6x13 for 59014	16	30019	Hose Clip Klemfa 12.8x14.8mm for 59014	26
65776	Spring Washer DIN 127 - A4 for 59014	7	62740	Vacuum Valve D4 for 59014	17	30010	Brass Nut 1/4 for 59014	27
27810	Spring Ring with Cover 6mm / Shaft Locker with Cover for 59014	8	AI924	T5/M3 Scharnierdeel Geassembleerd for 59014	18	35201	Elbow Brass for Gaspipe for 59014	28
AI888	Scharnieras T3 for 59014	9	65765	Verlengstuk Sealcilinder 27mm for 59014	19			
27823	Hexagon Nut M3 DIN934 A2 for 59014	10	30017	Y Connecting Piece 6mm for 59014	20			

Parts Breakdown

Model VP-NL-0050-SN 59014

Seal Lid

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI925	Vacuümdeksel T5 for 59014	1	62750	Acryltape Dubbelzijdig 25mm L60mm for 59014	3	AI915	Siliconenhouder T3 for 59014	5
35105	Sil.Profile Lidgasket 8mm 60 SH/25MTR for 59014	2	65761	Clamping Spring Silicone Holder for 59014	4	15842	Silicone T-Profiel 40 Shore One Meter for 59014	6

Hinge

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI893	Scharnierdeel T3 for 59014	1	AI853	Locking Plate Hinge Part for 59014	3	44008	Gascylinder 6958NK / 450N for 59014	5
35093	Guide Bearing 6x9x6 for 59014	2	AI854	Spacer 6.2x10x7.5 for 59014	4			

Air Valve

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
AI896	Knief M5 4mm for 59014	1	AI900	M5x20 Hexagon Socket Set Screw DIN 916 for 59014	7	AI904	Blindplaat Combi-Ventiel for 59014	13
AI897	Perslucht slang 4x2 for 59014	2	AI901	M8 Crinkle Washer DIN 137 for 59014	8	AI905	M3x10 Slotted Cheese Head Screw DIN 84 for 59014	14
65748	Slangpilaar G1-2x19mm BU for 59014	3	AI902	6mm Adapter Ventielenblok for 59014	9	AI666	3-2 Armature Met 8mm Seal for 59014	15
AI898	Basisblok Combinatie Ventiel Model-I for 59014	4	AI903	Klemplaat Ventiel Armatuur for 59014	10	AH174	Coil 24VAC 50/60Hz 8.5VA for 59014	23
AI858	Adapter Valve 2.5mm for 59014	5	AI859	O-Ring 12x2mm for 59014	11			
AI899	M3x25 Countersunk Screw DIN 963 for 59014	6	35402	Square Hose Coupling 1/8x4 Ext. for 59014	12			

Parts Breakdown

Model VP-NL-0050-SN 59014

Switch Box

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
65704	Din-Rail 380mm for 59014	1	15771	Closed Contactor 24VAC for 59014	11	65710	Embr AB193-ED1*P for 59014	21
15792	Combi-Trafo P200/460V-S24/32V for 59014	2	35687	Wire Clamp 2.5-2/2 AN for 59014	12	35318	Wireclamp 6-2/2 AN for 59014	22
65705	Wartel M16x1.5 KS for 59014	3	35688	Clamp Connector 2.5/2 for 59014	13	35317	Earth Terminal PE 6-10 for 59014	23
65706	Moer M16x1.5 KS for 59014	4	35307	Zekering Keram.5x20 2.5A Traag for 59014	14	65711	Sluitplaat Pap PDU 6/10 for 59014	24
65707	Moer M20x1.5 KS for 59014	5	35555	Cover Switchbox for 59014	15	65712	Doorverbinder ZQV 6/2 for 59014	25
35376	Cable Gland M20x1.5 Plastic for 59014	6	35306	Fuse Clamp 2.5-2/ZSI for 59014	16	65713	Wartel M12x1.5 KS for 59014	26
35305	End Fent for 59014	7	27782	Hexagon Flangenut M5 DIN6923 A2 for 59014	17	65714	Moer M12x1.5 KS for 59014	27
35315	Double Clamp 2.5-2 for 59014	8	35559	Micro Cellular Rubber 4mm Black for 59014	18	35304	Earth Terminal PE 4-2/3 for 59014	28
65708	Sluitplatt Zap ZDU 6-2 for 59014	9	65709	Montageplaat 2.5mm2 04-Series for 59014	19	15772	Contactor 24VAC for 59014	29
35323	Endplate Wireconnector for 59014	10	35141	Hexagon Flangenut M4 DIN6923-A2 for 59014	20			

Control Panel

Item No.	Description	Position	Item No.	Description	Position	Item No.	Description	Position
65753	Cap Wide Holder 04-Control for 59014	3	65755	Grommet 16mm (283 1600 599 99) for 59014	5	65740	Cap Small Holder 04-Control for 59014	7
65754	Cover Protection 04-Control for 59014	4	65756	Grommet 20mm (283 1600 599 99) for 59014	6	A1920	Houder Groot - PCB-HV Sensor for 59014	9